

Title (en)

HEAT EXCHANGER, IN PARTICULAR CONDENSER FOR AIR CONDITIONING SYSTEMS

Title (de)

WÄRMEÜBERTRÄGER, INSbesondere KONDENSATOR FÜR KLIMAANLAGEN

Title (fr)

ECHANGEUR THERMIQUE, NOTAMMENT CONDENSEUR POUR SYSTEME DE CLIMATISATION

Publication

EP 1866590 B1 20080604 (DE)

Application

EP 06706820 A 20060210

Priority

- EP 2006001190 W 20060210
- EP 05007069 A 20050331
- EP 06706820 A 20060210

Abstract (en)

[origin: EP1710529A1] Heat exchanger comprises one collector pipe (4) and one connection flange (9) which has material connection with collector pipe and communicates there with. The collector pipe comprises collar (8) and the connection flange comprises boring (10) wherein the collar can be connected in front of material fit. The collar can be fixed by a reshaping by means of stamp having polygonal cross section. An independent claim is also included for the method for material fit connection.

IPC 8 full level

F28F 9/04 (2006.01); **F25B 39/04** (2006.01)

CPC (source: EP US)

F25B 39/04 (2013.01 - EP US); **F28F 9/0246** (2013.01 - EP US); **F28F 9/0251** (2013.01 - EP US); **F28D 2021/0084** (2013.01 - EP US);
Y10T 29/49373 (2015.01 - EP US)

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

EP 1710529 A1 20061011; EP 1710529 B1 20080305; AT E397740 T1 20080615; CN 101156042 A 20080402; CN 101156042 B 20101013;
DE 502005003089 D1 20080417; DE 502006000885 D1 20080717; EP 1866590 A1 20071219; EP 1866590 B1 20080604;
ES 2302089 T3 20080701; US 2009120628 A1 20090514; WO 2006102951 A1 20061005

DOCDB simple family (application)

EP 05007069 A 20050331; AT 06706820 T 20060210; CN 200680010942 A 20060210; DE 502005003089 T 20050331;
DE 502006000885 T 20060210; EP 06706820 A 20060210; EP 2006001190 W 20060210; ES 05007069 T 20050331; US 90920506 A 20060210