

Title (en)

Method for making a flooring from a plurality of flooring panels

Title (de)

Verfahren zum Herstellen eines Fussbodens aus einer Mehrzahl von Paneelen

Title (fr)

Procédé de fabrication d'un revêtement de sol à partir d'une pluralité de panneaux de plancher

Publication

EP 1876017 A1 20080109 (DE)

Application

EP 07012896 A 20070702

Priority

DE 102006030968 A 20060703

Abstract (en)

The floor for decorative purposes, comprises panels made of wood or wood-plastic mixture connected together with a decoration applied on an upper side of the panels, and a printing cylinder for producing the decoration. Two different panel types are connected together in the decoration in random arrangement. The decoration of the first type of the panel and the second type of the panel are produced by the printing cylinder. The two panel types differ in the color values of the decoration. The panels of the first type differ from the panels of the second type in the sketch of the decoration. The floor for decorative purposes, comprises panels made of wood or wood-plastic mixture connected together with a decoration applied on an upper side of the panels, and a printing cylinder for producing the decoration. Two different panel types are connected together in the decoration in random arrangement. The decoration of the first type of the panel and the second type of the panel are produced by the printing cylinder. The two panel types differ in the color values of the decoration. The panels of the first type differ from the panels of the second type in the sketch of the decoration. The color value varies within a shade. Complementary colors are used for different decoration. The colors of the decoration differ from one another. An independent claim is included for a procedure for transferring bottom panels made of a wood or a wood-plastic mixture.

Abstract (de)

Ein Fußboden, bestehend aus einer Mehrzahl miteinander verbundener Paneele (A i , B i) aus einem Holzwerkstoff oder Holzwerkstoff-Kunststoff-Gemisch mit einem auf zumindest einer Oberseite der Paneele (A i , B i) aufgetragenen Dekor, das von einem Druckzylinder (Z) erzeugt wurde, zeichnet sich dadurch aus, dass mindestens zwei sich im Dekor unterscheidende Paneeltypen (A und B) miteinander verbunden sind und das Dekor des ersten Paneeltyps (A) von einem ersten Druckzylinder (Z A) und das Dekor des mindestens zweiten Paneeltyps (B) von einem mindestens zweiten Druckzylinder (Z B) erzeugt wurde.

IPC 8 full level

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CPC (source: EP)

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Citation (applicant)

- DE 10115567 C1 20020814 - KRONOTEC AG [CH]
- DE 20315676 U1 20031211 - KRONOTEC AG [CH]
- DE 10019054 C1 20011213 - KRONOTEC AG [CH]
- WO 2006074831 A1 20060720 - KAINDL FLOORING GMBH [AT], et al
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- WO 02090129 A1 20021114 - PERGO AB [SE], et al

Citation (search report)

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- [X] WO 02090129 A1 20021114 - PERGO AB [SE], et al
- [X] DE 202004018194 U1 20050127 - SCHULTE JOHANNES [DE]
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- [A] DE 19532819 A1 19970313 - HOFA HOMANN VERWALTUNGSGESELLS [DE]
- [A] EP 1522653 A1 20050413 - KRONOTEC AG [CH]
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