

Title (en)

Method for making a flooring from a plurality of flooring panels

Title (de)

Verfahren zum Herstellen eines Fussbodens aus einer Mehrzahl von Paneelen

Title (fr)

Procédé de fabrication d'un revêtement de sol à partir d'une pluralité de panneaux de plancher

Publication

**EP 1876017 B1 20140226 (DE)**

Application

**EP 07012896 A 20070702**

Priority

DE 102006030968 A 20060703

Abstract (en)

[origin: EP1876017A1] The floor for decorative purposes, comprises panels made of wood or wood-plastic mixture connected together with a decoration applied on an upper side of the panels, and a printing cylinder for producing the decoration. Two different panel types are connected together in the decoration in random arrangement. The decoration of the first type of the panel and the second type of the panel are produced by the printing cylinder. The two panel types differ in the color values of the decoration. The panels of the first type differ from the panels of the second type in the sketch of the decoration. The floor for decorative purposes, comprises panels made of wood or wood-plastic mixture connected together with a decoration applied on an upper side of the panels, and a printing cylinder for producing the decoration. Two different panel types are connected together in the decoration in random arrangement. The decoration of the first type of the panel and the second type of the panel are produced by the printing cylinder. The two panel types differ in the color values of the decoration. The panels of the first type differ from the panels of the second type in the sketch of the decoration. The color value varies within a shade. Complementary colors are used for different decoration. The colors of the decoration differ from one another. An independent claim is included for a procedure for transferring bottom panels made of a wood or a wood-plastic mixture.

IPC 8 full level

**B32B 21/00** (2006.01); **B32B 21/04** (2006.01); **B32B 27/04** (2006.01); **B44C 5/04** (2006.01); **E04F 15/02** (2006.01)

CPC (source: EP)

**B44C 5/0446** (2013.01); **B44F 9/02** (2013.01); **E04F 15/02** (2013.01)

Citation (examination)

- US 2004045240 A1 20040311 - MCILVAINE BRUCE L [US]
- EP 1394335 A2 20040303 - PERGO EUROP AB [SE]
- US 1995264 A 19350319 - MASON WILLIAM H

Cited by

BE1018213A3; BE1018177A3; EP2133215A3; CN106471195A; RU2649273C1; US9114603B2; WO2015193233A1; EP2250033A2

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