

Title (en)
Multi-layer body with micro optics

Title (de)
Verfahren zur Herstellung eines Mehrschichtkörpers mit Mikrooptik

Title (fr)
Corps multicouche à micro-optique

Publication
EP 1878584 B1 20140430 (DE)

Application
EP 07013569 A 20070711

Priority
DE 102006032660 A 20060713

Abstract (en)
[origin: EP1878584A2] The method involves applying micro-optical structures (6a,6b) on the layer lying under the layer consisting micro-optical structures, or inserting the micro-optical structures in the layer consisting micro-optical structures, by using intaglio printing. The layer, which consists of micro-optical structures, partially covers one or multiple layers. The display area or the effect area forms an optical effect. Both micro-optical structures and the display area, or effect area are applied by intaglio printing. Independent claims are also included for the following: (1) multi-layer body has a layer consists of micro-optical structures (2) a security document with a multi-layer body.

IPC 8 full level
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CPC (source: EP US)
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B42D 25/45 (2014.10 - US); **B42D 2035/44** (2022.01 - EP)

Cited by
EP3366475A1; EP3366474A1; JP2013504451A; WO2018153840A1; WO2018153839A1; FR3030362A1; AU2018223136B2; EP3124285A1;
CN102497995A; DE102008036482A1; WO2011015384A1; WO2018060308A1; WO2009083146A3; US11945253B2; US12005728B2;
WO2011029602A3; WO2010054671A1; US11383507B2; US11772374B2; US9994062B2; WO2020177923A1; US11077700B2; US11618276B2;
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CA 2593340 C 20151020; DE 102006032660 A1 20080117; DK 1878584 T3 20140707; DK 1878584 T4 20200203; ES 2486341 T3 20140818;
ES 2486341 T5 20200522; RU 2007126660 A 20090120; RU 2435675 C2 20111210; US 2008024846 A1 20080131

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