

Title (en)

SHEET MATERIAL STACKING METHOD AND SHEET MATERIAL STACKING DEVICE

Title (de)

VERFAHREN UND VORRICHTUNG ZUM STAPELN VON BAHNFÖRMIGEM MATERIAL

Title (fr)

PROCEDE D'EMPILAGE DE MATERIAUX EN FEUILLE ET DISPOSITIF D'EMPILAGE DE MATERIAUX EN FEUILLE

Publication

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Application

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Priority

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- JP 2005141776 A 20050513

Abstract (en)

Provided are a sheet material accumulating method and a sheet material accumulating apparatus capable of performing a proper accumulation of a sheet material that does not produce a defective in the next process even when an overlap condition of a conveyed sheet material, such as a printed sheet, varies. Provided is a sheet material accumulating method for accumulating the sheet material (W) continuously conveyed from the above while a part of the sheet material (W) is overlapped, with the sheet material standing on a lower horizontal table (7), including the steps of detecting a backpressure (F) that a bundle of sheet materials applied to a holders (8) for preventing a head side collapse of a bundle of sheet materials accumulated on the table during an accumulation process; and controlling a movement of the holder in an accumulation direction so that a backpressure may maintain a predetermined magnitude.

IPC 8 full level

**B65H 31/06** (2006.01)

CPC (source: EP US)

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