

Title (en)

OVER-MOLDED BOLT FOR A STEERING WHEEL LOCK AND METHOD FOR THE PRODUCTION THEREOF

Title (de)

UMSPRITZTER RIEGEL FÜR LENKSÄULENSCHLOSS UND VERFAHREN ZUR HERSTELLUNG DERSELBEN

Title (fr)

PENE SURMOULE POUR ANTIVOL DE DIRECTION ET SON PROCEDE DE FABRICATION

Publication

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Application

**EP 06754881 A 20060427**

Priority

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- FR 0504852 A 20050513

Abstract (en)

[origin: FR2885632A1] The method involves forming a rough-cast core (1) in steel, by a casting gravity mold. The core is partly or entirely molded using a resin layer (2). The resin layer is supported by the core when a force is applied on a bolt (P) which has notches (5, 6) and an orifice (3). The core has shapes greater than one-tenth of a millimeter.

IPC 8 full level

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