

Title (en)

DETERGENT AND CLEANSER DOSING UNIT

Title (de)

WASCH- ODER REINIGUNGSMITTEL DOSIEREINHEIT

Title (fr)

UNITE DE DOSAGE DE PRODUIT DE LAVAGE OU DE NETTOYAGE

Publication

**EP 1888736 B1 20150603 (DE)**

Application

**EP 06723957 A 20060401**

Priority

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Abstract (en)

[origin: WO2006114184A1] The invention relates to a method for producing a detergent and cleanser dosing unit, comprising the following steps:  
a) preparing a detergent and cleanser shaped body with at least one cavity and with a web of at least 1 mm surrounding this cavity; b) applying a first water-soluble film to the web surrounding this cavity; c) filling the cavity, and; d) applying a second water-soluble web over the filled recess and sealing the cavity filled in step c). The invention is suited for producing multiphase dosing units having solid and liquid constituents.

IPC 8 full level

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CPC (source: EP US)

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- DE 19822973 A1 19991202 - HENKEL KGAA [DE]

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