

Title (en)

Method for making a vacuum cleaner dust bag

Title (de)

Verfahren zum Herstellen eines Staubsaugerfilterbeutels

Title (fr)

Procédé de fabrication d'un sac à poussière d'aspirateur

Publication

**EP 1892087 B1 20081008 (DE)**

Application

**EP 06017581 A 20060823**

Priority

EP 06017581 A 20060823

Abstract (en)

[origin: EP1892087A1] The method involves providing a filter material course (201), where the filter material has a nonwoven layer arranged in an outside. A boundary surface-active substance (202) is applied on the nonwoven layer on a predetermined area. A hose course is formed from the filter material course, so that the non woven layer is arranged inside of the hose course. The hose course is cut, so that a hose section is received and runs within the predetermined range. The hose section is converted to a vacuum cleaner filter bag. The nonwoven layer has specific amount of chemical fibers.

IPC 8 full level

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CPC (source: EP US)

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