

Title (en)

METHOD AND APPARATUS FOR PRODUCING STRIP HAVING A VARIABLE THICKNESS

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG EINES BANDES MIT VARIABLER DICKE

Title (fr)

PROCEDE ET APPAREIL PERMETTANT DE PRODUIRE UNE BANDE A EPAISSEUR VARIABLE

Publication

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Application

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Abstract (en)

[origin: WO2006119998A1] The invention relates to a method for producing strip having a variable thickness in its length direction, in particular a repetitive thickness variation, using a stand of a rolling mill, wherein the strip has a thickness D1 when entering the mill stand and a thickness D2 when leaving the mill stand. According to the invention, the speed of the strip when leaving the mill stand is used as an input to control the speed of the rolls in the mill stand. The invention also relates to an apparatus for producing strip having a variable thickness.

IPC 8 full level

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