

Title (en)  
Method for production of stacked battery

Title (de)  
Verfahren zur Herstellung einer Stapelbatterie

Title (fr)  
Procédé pour la fabrication d'une batterie empilée

Publication  
**EP 1901387 A3 20080521 (EN)**

Application  
**EP 07115916 A 20070907**

Priority  
JP 2006243827 A 20060908

Abstract (en)  
[origin: EP1901387A2] A method for production of a stacked battery having a plurality of positive electrode current collection tabs (7) and a plurality of negative electrode current collection tabs (8) drawn out from a stacked member (2) formed by laying positive electrodes and negative electrodes alternately one on the other with separators (5) interposed between them and bonded respectively to a positive lead terminal (9) and a negative lead terminal (10) comprises a step of determining in advance a simultaneously bondable number, or the number of positive electrode current collection tabs (7) and the number of negative electrode current collection tabs (8) that can be laid one on the other and collectively bonded, and bonding conditions for bonding them and a step of forming groups of current collection tabs, each group being formed by laying a number of current collection tabs not exceeding the simultaneously bondable number one on the other, displacing the bonding positions of the groups of positive electrode current collection tabs or those of negative electrode current collection tabs relative to each other in the direction of drawing out the positive electrode current collection tabs (7) or the negative electrode current collection tabs (8), whichever appropriate, or in a direction perpendicular to the direction on the surface of the positive lead terminal (9) or the negative lead terminal (10), whichever appropriate, and collectively bonding the positive electrode current collection tabs (7) or the negative electrode current collection tabs (8) of each group under the bonding conditions.

IPC 8 full level  
**H01M 10/04** (2006.01); **H01M 10/05** (2010.01); **H01M 10/0585** (2010.01); **H01M 50/54** (2021.01); **H01M 50/55** (2021.01); **H01M 50/557** (2021.01); **H01M 50/566** (2021.01)

CPC (source: EP KR US)  
**H01M 10/0413** (2013.01 - EP US); **H01M 10/0436** (2013.01 - EP US); **H01M 10/0525** (2013.01 - EP US); **H01M 10/0585** (2013.01 - EP US); **H01M 10/38** (2013.01 - KR); **H01M 50/54** (2021.01 - EP KR US); **H01M 50/55** (2021.01 - EP KR US); **H01M 50/557** (2021.01 - EP KR US); **H01M 50/566** (2021.01 - EP KR US); **Y02E 60/10** (2013.01 - EP); **Y02P 70/50** (2015.11 - EP); **Y10T 29/49108** (2015.01 - EP US)

Citation (search report)  
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• [DX] JP H09213299 A 19970815 - TOYODA AUTOMATIC LOOM WORKS  
• [PX] WO 2007042892 A1 20070419 - HUMAN JAN PETRUS [ZA]

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Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC MT NL PL PT RO SE SI SK TR

Designated extension state (EPC)  
AL BA HR MK RS

DOCDB simple family (publication)  
**EP 1901387 A2 20080319**; **EP 1901387 A3 20080521**; **EP 1901387 B1 20120229**; CN 101140983 A 20080312; CN 101140983 B 20110309; CN 102104132 A 20110622; CN 102104132 B 20130911; CN 103078078 A 20130501; CN 103078078 B 20150513; EP 2254186 A1 20101124; EP 2254186 B1 20140730; EP 2360770 A2 20110824; EP 2360770 A3 20120111; EP 2360770 B1 20130619; JP 2008066170 A 20080321; JP 5114036 B2 20130109; KR 101348562 B1 20140107; KR 20080023182 A 20080312; US 2008060189 A1 20080313; US 8491673 B2 20130723

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**EP 07115916 A 20070907**; CN 200710149038 A 20070907; CN 201010622816 A 20070907; CN 201310011558 A 20070907; EP 10173053 A 20070907; EP 11165459 A 20070907; JP 2006243827 A 20060908; KR 20070090885 A 20070907; US 89697207 A 20070907