

Title (en)

Production method of vertical freezers

Title (de)

Verfahren zur Herstellung von Vertikalgefrierern

Title (fr)

Procédé pour la production des congelateurs armoires

Publication

**EP 1906117 B1 20161109 (EN)**

Application

**EP 06121125 A 20060922**

Priority

EP 06121125 A 20060922

Abstract (en)

[origin: EP1906117A1] Method of construction of a plurality of different models of vertical freezers, comprising the steps of construction of a plurality of freezing compartments (C1,C2,C3) of different heights, construction of a plurality of evaporating batteries (B1,B2,B3) functionally and univocally associated to and contained in respective said compartments (C1,C2,C3), and placed on a respective upper wall (4), implementation of containment means of each of said evaporating batteries, said evaporating batteries (B1,B2,B3) and respective means being inclined with the related front portions upwards; according to said method, the construction of said containment means consists in the realization of one model only of an outer envelope (Nx). Preferably said evaporating batteries (B1,B2,B3) do show the same width and length, and respective different heights. The upper wall (4) of said compartments is provided towards the relevant evaporating battery (2) of a respective cavity whose front side is inclined upwards.

IPC 8 full level

**F25D 17/06** (2006.01)

CPC (source: EP)

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