

Title (en)  
Apparatus for twisting a metal strip

Title (de)  
Vorrichtung zum Wringen eines metallischen Teiles

Title (fr)  
Dispositif pour vriller une pièce métallique

Publication  
**EP 1908538 B1 20100120 (EN)**

Application  
**EP 06121696 A 20061003**

Priority  
EP 06121696 A 20061003

Abstract (en)  
[origin: EP1908538A1] A coil winding apparatus (1) for forming an elongate strip (2) into an elongate helically wound coil (7) is disclosed. The present invention provides a machine which can efficiently manufacture such coils (7) to thereby increase through-put whilst at the same time eliminating the need for operator interference in the manufacturing process. The present invention also reduces the tendency for coils (7) to slightly unwind due to the elasticity of the strip (2) of material when being removed from the apparatus (1).

IPC 8 full level  
**B21D 11/14** (2006.01)

CPC (source: EP)  
**B21D 11/14** (2013.01); **B21F 7/00** (2013.01)

Cited by  
CN115464529A

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**EP 1908538 A1 20080409; EP 1908538 B1 20100120**; AT E455606 T1 20100215; DE 602006011901 D1 20100311

DOCDB simple family (application)  
**EP 06121696 A 20061003**; AT 06121696 T 20061003; DE 602006011901 T 20061003