

Title (en)

Method of and apparatus for manufacturing a panel and produced panel

Title (de)

Verfahren und Vorrichtung zur Herstellung eines Paneels und dadurch hergestelltes Paneel

Title (fr)

Procédé et appareil pour produire un panneau et panneau ainsi produit

Publication

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Application

**EP 06121829 A 20061005**

Priority

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Abstract (en)

The invention provides a method of manufacturing a large surface panel (1), which has a decoration layer with a repetitive decoration layer pattern (5), and a repetitive surface structure pattern (4), wherein the frequencies of the repetitive patterns of the surface structure and the decoration layer are different. The invention also provides a set of individual panels (3). The individual panels (3) are cut out from the large surface panel (1) and can be collected and wrapped into a package. The package comprises at least a plurality of individual panels (3) having identical decoration layer patterns (5), but different surface structure patterns (4). The invention provides large surface panels and individual panels (3) which present a very good imitation of panels made of a natural material.

IPC 8 full level

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Citation (search report)

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