

Title (en)  
ELECTROPOLISHING METHOD

Title (de)  
ELEKTROPOLIERVERFAHREN

Title (fr)  
PROCEDE D'ELECTROPOLISSAGE

Publication  
**EP 1913181 B1 20171004 (DE)**

Application  
**EP 06776534 A 20060731**

Priority  
• EP 2006007583 W 20060731  
• DE 102005037563 A 20050809

Abstract (en)  
[origin: DE102005037563B3] Process for electrochemical polishing of alloy steels using chromium (Cr)-free electrolyte containing 100-30 wt.% phosphoric acid and 0-70 wt.% sulfuric acid and rinsing with phosphoric acid solution.

IPC 8 full level  
**C25F 3/24** (2006.01); **C25F 7/02** (2006.01)

CPC (source: EP US)  
**C25F 3/24** (2013.01 - EP US); **C25F 7/02** (2013.01 - EP US)

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
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