

Title (en)  
INSPECTION METHOD

Title (de)  
ÜBERPRÜFUNGSVERFAHREN

Title (fr)  
PROCEDE D'INSPECTION

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Application  
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Abstract (en)  
[origin: WO2007010148A1] The invention concerns a method for inspecting a strip in a reversible rolling device (1, 3, 5) comprising a cage arranged between two winding/unwinding devices (12, 13) having each a mandrel. The rolling is performed in several passes until the desired thickness is obtained over the entire length of a useful part included between two service lengths maintained wound on each of the mandrels. The invention is characterized in that at the end of the last pass between a winder/unwinder placed upstream of the cage (3, 5) in the rolling direction and acting as unwinding device, and a downstream winder/unwinder acting as winding device, the upstream service length is completely unwound from the unwinding device, then subjected to a rolling pass; the strip is then cut in the vicinity of its useful part to release, at its rear end in the direction of the last pass, a length of inspection part of which corresponds to the upstream service length rolled once.

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