

Title (en)  
Method for manufacturing wire-wound brushes

Title (de)  
Verfahren zur Herstellung drahtgewickelter Bürsten

Title (fr)  
Procédé pour la fabrication de brosses à fils enroulés

Publication  
**EP 1917886 A1 20080507 (EN)**

Application  
**EP 07075755 A 20070904**

Priority  
BE 200600532 A 20061031

Abstract (en)  
Method for manufacturing wire-wound brushes, which mainly consists in positioning one or several fibers (9) between two wire parts (4A-4B) by means of a gripper (8); in winding the wire parts (4A-4B) up to a desired winding degree; in opening the gripper (8) as soon as one or several fibers (9) have been clamped between both partly wound wire parts (4A-4B), whereby the winding of the wire parts (4A-4B) is split in at least two operational steps, namely a first winding step in which the wire parts (4A-4B) are being wound until at least one or several fibers (9) has/have been clamped between both wire parts (4A-4B), and at least one further winding step in which the wire parts (4A-4B) are being wound further up to the aforesaid desired winding degree.

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Citation (search report)  
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