

Title (en)
METHOD FOR THICKNESS REGULATION DURING A HOT-ROLLING PROCESS

Title (de)
VERFAHREN ZUR DICKENREGELUNG BEIM WARMWALZEN

Title (fr)
PROCEDE DE REGLAGE D'EPAISSEUR LORS DU LAMINAGE A CHAUD

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Abstract (en)
[origin: WO2007022841A1] The invention relates to a method for thickness regulation during a rolling, especially hot-rolling, process, using at least one roll stand. The actual, average position of the adjustment cylinders of the roll stand and the total rolling force of the same are taken into account. According to the invention, at least one additional position measurement is carried out by the detection of position signals close to the roll gap of the roll stand.

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