

Title (en)  
Method for manufacturing a casting mould

Title (de)  
Verfahren zur Herstellung einer Gussform

Title (fr)  
Procédé de fabrication d'un moule

Publication  
**EP 1920858 B1 20090708 (DE)**

Application  
**EP 08000499 A 20041227**

Priority  
EP 04030823 A 20041227

Abstract (en)  
[origin: EP1674174A1] Preparation of casting mold (16) in which a model of the component to be cast is used in an intermediate step, in which a depression is produced in the surface of the model with introduction of mold material into part of the depression. During casting part of a hole of the component is produced. In a further step the depression is partially filled with a material which produces an internal projection (34) in the mold and further mold projections are then produced.

IPC 8 full level  
**B22C 7/02** (2006.01); **B22C 9/04** (2006.01); **B22C 9/10** (2006.01)

CPC (source: EP US)  
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