

Title (en)  
LID SHEET FOR USE IN A BLISTER PACK

Title (de)  
DECKFOLIE FÜR EINE BLISTERPACKUNG

Title (fr)  
FILM D'OPERCULAGE UTILISE DANS UN EMBALLAGE-COQUE

Publication  
**EP 1928654 A4 20130612 (EN)**

Application  
**EP 06815441 A 20060926**

Priority  
• US 2006037438 W 20060926  
• EP 05405561 A 20050927  
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Abstract (en)  
[origin: EP1767347A1] Peelable, 4-layer cover film for pharmaceutical packaging, in which the main internal layer (B) comprises (b1) at least two unoriented or mono- or bi-axially oriented plastic films laminated at an angle, (b2) plastic mesh, (b3) plastic non-woven, (b4) plastic film with fibres or woven mesh, (b5) film made from polysulfone, polyethylene naphthalate, polyphenylene sulfone, polyimide or polyether-imide, or (b6) multilayer foil comprising at least two of these. Tear-resistant, peelable cover film for thermoformed or cold-formed base parts with container(s) for packaging pharmaceutical and medical products, comprises a 4-layer laminate with the layer sequence A-B-C-D, in which (A) comprises paper, aluminum foil, plastic film with a heat resistance of at least 1 second at 220[deg]C, varnish with a similar heat resistance or a non-stick coating, (B) comprises (b1) foil consisting of at least two unoriented or mono-or bi-axially oriented plastic films set at an angle by lamination or hot-calendering, or (b2) a plastic layer with a mesh-like structure, or (b3) non-woven plastic-based fabric, or (b4) foil consisting of plastic film with fibres or woven mesh, or (b5) film made from polysulfone, polyethylene naphthalate, polyphenylene sulfone, polyimide or polyether-imide, or (b6) multilayer foil comprising at least two of these, (C) comprises aluminum foil and (D) is a heat-sealing layer, and in which layers (A) and (B) and layers (B) and (C) are stuck together with laminating agent in order to achieve a bond strength of at least 2 N/15 mm. An independent claim is also included for blister packs with a base part and a sealed cover film as described above.

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• [X] EP 1488921 A1 20041222 - ALCAN TECH & MAN LTD [CH]  
• [X] EP 0872335 A2 19981021 - ALUSUISSE LONZA SERVICES AG [CH]  
• See references of WO 2007038488A2

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