

Title (en)

METHOD FOR SEAMING T PROFILES AND APPARATUS FOR IMPLEMENTING THE METHOD

Title (de)

VERFAHREN ZUM FALZEN VON T-PROFILIEN UND VORRICHTUNG ZUR DURCHFÜHRUNG DES VERFAHRENS

Title (fr)

PROCEDE DE JONCTION DE PROFILES EN T ET APPAREIL POUR METTRE EN OEUVRE LE PROCEDE

Publication

EP 1931484 B1 20110622 (EN)

Application

EP 06819060 A 20060928

Priority

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- IT VE20050046 A 20051003

Abstract (en)

[origin: WO2007039542A1] A method for producing profiles, comprising a step of profiling a sheet metal strip to obtain a T profile, characterised in that a plurality of punchings are effected on the web of the T with first punches (6) to form pairs of parallel incisions of length L, said profile then being subjected to a further punching step with second punches (8) faced by dies, said second punches having a length L' greater than the length L of the first punches.

IPC 8 full level

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