

Title (en)  
SET OF WATCH CASES

Title (de)  
UHRGEHÄUSESATZ

Title (fr)  
ENSEMBLE DE BOITES DE MONTRE

Publication  
**EP 1943046 A2 20080716 (FR)**

Application  
**EP 06793074 A 20060830**

Priority  

- EP 2006065797 W 20060830
- EP 05109571 A 20051014
- EP 06793074 A 20060830

Abstract (en)  
[origin: EP1775050A1] The set has a set of lids (12) decorated with a pattern (38) e.g. logo, and a set of middles (10), where each lid and middle define respective supporting surfaces interacting with each other and constitute screws and nuts respectively. The screws and the nuts have helicoidal threads and helicoidal necks respectively that form helicoidal contact surfaces that interact with each other. The middles and lids comprise reference axes (A`, A`, A``, A``) taking a relative position that is single for the set, when the surface of one of the lids contacts with the surface of one of the middles. An independent claim is also included for a method for manufacturing a set of watch cases.

IPC 8 full level  
**B23G 1/44** (2006.01); **B23B 1/00** (2006.01); **G04B 37/08** (2006.01); **G04B 45/00** (2006.01)

CPC (source: EP)  
**B23B 31/16** (2013.01); **B23G 1/44** (2013.01); **G04B 37/084** (2013.01); **G04B 37/113** (2013.01); **G04B 45/0084** (2013.01); **B23B 2260/12** (2013.01)

Citation (search report)  
See references of WO 2007042347A2

Designated contracting state (EPC)  
DE FR GB IT

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**CH 696089 A5 20061215**; CN 101287571 A 20081015; CN 101287571 B 20120425; EP 1775050 A1 20070418; EP 1943046 A2 20080716; JP 2009525460 A 20090709; JP 5135223 B2 20130206; WO 2007042347 A2 20070419; WO 2007042347 A3 20070816

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