

Title (en)

APPARATUS FOR PUNCHING OUT BLANKS FROM STRIP-SHAPED MATERIAL

Title (de)

VORRICHTUNG ZUM AUSSTANZEN VON ZUSCHNITTEN AUS BAHNFÖRMIGEM MATERIAL

Title (fr)

APPAREIL POUR DECOUPER A LA MATRICE DES PIECES EN MATERIAU SOUS FORME DE BANDES

Publication

**EP 1951484 A1 20080806 (DE)**

Application

**EP 06805295 A 20060918**

Priority

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- DE 102005047646 A 20050923

Abstract (en)

[origin: WO2007033647A1] Apparatus for punching out individual blanks, following one another in a longitudinal direction, from a strip-shaped material in each case along a closed circumferential contour, characterized by a first punching station for punching a first section of the circumferential contour, said section extending over a width B transversely to the longitudinal direction, and by a second punching station for punching a remaining second section of the circumferential contour adjoining the first section as viewed transversely to the longitudinal direction, wherein the second punching station has a cutting roller pair, in which at least one roller, within the width B corresponding to the first section of the circumferential contour, is provided with an encircling recess for engagement of a removal device for removing the punched-out blanks.

IPC 8 full level

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CPC (source: EP)

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Citation (search report)

See references of WO 2007033647A1

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