

Title (en)

Method and device for bending workpieces

Title (de)

Verfahren sowie Vorrichtung zum Biegen von Werkstücken

Title (fr)

Procédé et dispositif destinés au pliage de pièces

Publication

**EP 1961502 B1 20141022 (DE)**

Application

**EP 08405039 A 20080214**

Priority

CH 3112007 A 20070223

Abstract (en)

[origin: EP1961502A2] The method involves determining and storing additionally the leg length and the leg length change of the workpiece (20) for different bending angles and computing and storing on the recorded and computed value of the K-factor for the workpiece. The leg length and the leg length change are computed and stored on the internal bending radius. An independent claim is also included for a bending device for bending the workpiece.

IPC 8 full level

**B21D 5/00** (2006.01); **B21D 5/02** (2006.01)

CPC (source: EP)

**B21D 5/004** (2013.01); **B21D 5/006** (2013.01); **B21D 5/02** (2013.01)

Cited by

DE102010009811A1; CN108941261A; CN109500156A; CN112536344A; AT508857B1; US8683834B1; US9108237B1; US2015241208A1; US10302425B2; DE102010009811B4; CN104942076A; CN104942045A; AT520563B1; AT520563A4; CN114309149A; AT523360A1; AT523360B1; US11156454B2; US9527122B2; US9003848B2; WO2015196224A1; WO2011000011A1; WO2011000013A1; US9003847B2

Designated contracting state (EPC)

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DOCDB simple family (publication)

**EP 1961502 A2 20080827**; **EP 1961502 A3 20130911**; **EP 1961502 B1 20141022**; PT 1961502 E 20141106

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