

Title (en)  
Highly stable light carpet backing and method for its production

Title (de)  
Hochfester leichter Tuftingträger und Verfahren zu seiner Herstellung

Title (fr)  
Support de tufting léger et très résistant et son procédé de fabrication

Publication  
**EP 1964956 A1 20080903 (DE)**

Application  
**EP 07002061 A 20070131**

Priority  
EP 07002061 A 20070131

Abstract (en)  
The fleece comprises a layer of melt-spun synthetic filaments consolidated by high-energy water jets. The novel feature is a small quantity of thermally-activated binder. This is applied as a thin layer on the fleece layer. The fleece is constructed as a three-layer system. The central layer is low-melting thermoplastic polymer binder and the two outer layers are synthetic filaments. The melting temperature of the polymer is preferably at least 20[deg] C below that of the synthetic filaments. The titer of the synthetic filaments is preferably 1.0-4.0 dtex. The fibers are polyester, especially polyethylene terephthalate and/or a polyolefin, especially polypropylene. The low-melting polymer is largely polyethylene, a copolymer with a significant proportion of polyethylene, a copolyester, a polyamide and/or a copolyamide. The low-melting polymer fraction is less than 7 wt %, preferably 1.5-5 wt% with respect to the total weight of backing. The low-melting polymer comprises spun or melt-blown fibers or fibrils. Two-component fibers are used, the low-melting component being the thermally-activated binder. In manufacture, the fleece is laid by a fleece-spinning process. The thin layer of binder is applied. Water-jetting is then followed by drying and thermal activation of the binder. Water-jetting is controlled to achieve a specific longitudinal strength of 4.3 N/5cm per g/m 2>. The specific initial longitudinal modulus at 5% extension is at least 0.45 g/5cm per g/m 2>. The fibers or fibrils are deposited by air-laying or melt-blowing. An independent claim is included for the corresponding method of manufacture.

Abstract (de)  
Es wird ein hochfester leichter Tuftingträger aus Spinnvlies, insbesondere zur Verwendung als primärer oder sekundärer Teppichrücken, umfassend wenigstens eine Lage aus schmelzgesponnenen synthetischen Filamenten, welche mittels energiereicher Wasserstrahlen verfestigt sind, beschrieben, welcher dadurch gekennzeichnet ist, dass er eine geringe Menge eines thermisch aktivierbarem Bindemittels enthält, welches in Form von wenigstens einer dünnen Schicht auf die Lage aus schmelzgesponnenen Filamenten aufgebracht ist.

IPC 8 full level  
**D04H 13/00** (2006.01); **D04H 3/11** (2012.01); **D04H 3/12** (2006.01)

CPC (source: EP US)  
**D01D 5/0985** (2013.01 - US); **D04H 3/011** (2013.01 - US); **D04H 3/11** (2013.01 - EP US); **D04H 3/12** (2013.01 - EP US); **D04H 3/14** (2013.01 - US); **D04H 13/00** (2013.01 - EP US); **Y10T 428/23979** (2015.04 - EP US); **Y10T 442/681** (2015.04 - EP US)

Citation (search report)  
• [X] WO 2005047585 A1 20050526 - FLEISSNER GMBH [DE], et al  
• [A] US 2004084134 A1 20040506 - TAI JUNG CHI [TW]

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Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

Designated extension state (EPC)  
AL BA HR MK RS

DOCDB simple family (publication)  
**EP 1964956 A1 20080903; EP 1964956 B1 20100728**; AT E475735 T1 20100815; AU 2008209942 A1 20080807; AU 2008209942 B2 20110623; AU 2008210021 A1 20080807; CA 2676824 A1 20080807; CA 2676830 A1 20080807; CA 2676830 C 20131231; CN 101636533 A 20100127; CN 101636533 B 20120404; CN 101641470 A 20100203; CN 101641470 B 20130710; DE 502007004553 D1 20100909; EP 2115201 A2 20091111; EP 2115201 B1 20140507; IN 266809 B 20150603; JP 2010516918 A 20100520; JP 2010516919 A 20100520; JP 5384370 B2 20140108; MX 2009008044 A 20091201; MX 2009008049 A 20091118; RU 2009132494 A 20110310; RU 2415208 C1 20110327; RU 2429318 C2 20110920; TW 200912072 A 20090316; TW I357943 B 20120211; US 10400373 B2 20190903; US 2010035502 A1 20100211; US 2010104796 A1 20100429; US 2017002487 A1 20170105; US 9458558 B2 20161004; WO 2008092586 A2 20080807; WO 2008092586 A3 20081009; WO 2008092689 A2 20080807; WO 2008092689 A3 20081002

DOCDB simple family (application)  
**EP 07002061 A 20070131**; AT 07002061 T 20070131; AU 2008209942 A 20080131; AU 2008210021 A 20080122; CA 2676824 A 20080122; CA 2676830 A 20080131; CN 200880003691 A 20080131; CN 200880003709 A 20080122; DE 502007004553 T 20070131; EP 08715677 A 20080131; EP 2008000457 W 20080122; EP 2008000767 W 20080131; IN 5023CHN2009 A 20090826; JP 2009547575 A 20080122; JP 2009547603 A 20080131; MX 2009008044 A 20080131; MX 2009008049 A 20080122; RU 2009132494 A 20080122; RU 2009132538 A 20080131; TW 97102594 A 20080124; US 201615267227 A 20160916; US 52514808 A 20080131; US 52516308 A 20080122