

Title (en)

ANTI-FALSIFICATION WATERMARK PAPER AND METHOD OF MAKING SAME

Title (de)

PAPIER MIT EINEM FÄLSCHUNGSSICHEREN WASSERZEICHEN UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)

PAPIER EN FILIGRANE ANTIFALSIFICATION ET SON PROCEDE DE FABRICATION

Publication

**EP 1975311 A4 20120321 (EN)**

Application

**EP 06828187 A 20061128**

Priority

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Abstract (en)

[origin: EP1975311A1] An anti-falsification watermark paper, a method of making the same and the apparatus for performing the method is disclosed. The method comprises the following steps. The moist paper is predried after shaping step. The predried paper is pressed by a dandy roll or a plate which comprising concave, bulgy or scraggy patterns in part or in full to form watermarks. The moist paper is redried after the pressing step.

IPC 8 full level

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CPC (source: EP)

**D21F 1/44** (2013.01); **D21F 11/006** (2013.01)

Citation (search report)

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