

Title (en)

Method for operating the stapler device of a web-fed printing press

Title (de)

Verfahren zum Betreiben eines Heftapparats einer Rollendruckmaschine

Title (fr)

Procédé destiné au fonctionnement d'une agrafeuse d'une presse à rouleaux

Publication

**EP 1977904 B1 20140423 (DE)**

Application

**EP 08006781 A 20080403**

Priority

DE 102007016223 A 20070404

Abstract (en)

[origin: EP1977904A2] The method involves generating a control command for a stapler (13) i.e. rotary stapler, from a controller (10) of a transverse register. Stapling of the stapler is controlled based on the controller of the register. A control signal is generated for controlling the stapler, and is determined based on specific formula. The controller generates a correcting variable (XQSR) for an actuator (11) based on an offset between an actual value and a desired value of the register.

IPC 8 full level

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CPC (source: EP)

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