

## Title (en)

A PROCESS FOR PREPARING A REJUVENATED EPOXIDATION CATALYST

## Title (de)

VERFAHREN ZUR HERSTELLUNG EINES REGENERIERTEN EPOXIDATIONSKATALYSATORS

## Title (fr)

PROCÉDÉ DE PRÉPARATION D'UN CATALYSEUR D'ÉPOXYDATION RÉGÉNÉRÉ

## Publication

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## Application

**EP 06840326 A 20061220**

## Priority

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## Abstract (en)

[origin: GB2433500A] A process for the epoxidation of an olefin comprises: ``reacting a feed comprising the olefin and oxygen in the presence of an epoxidation catalyst to form a first mixture comprising the olefin oxide and carbon dioxide; ``quenching the first mixture (e.g. by reducing the temperature to no more than 250°C); and ``converting the quenched first mixture (by allowing reaction of the olefin oxide and carbon dioxide, e.g. in the presence of a catalyst) to form a second mixture comprising the olefin oxide and a 1,2-carbonate. The epoxidation reaction may take place in one or more process microchannels (210) within a first section (240) of a microchannel reactor. Quenching the first mixture may be effected by heat exchange with a heat exchange fluid (in channel 450, in intermediate section 440) downstream of the epoxidation catalyst. Conversion may take place in a second section (340) of a microchannel reactor. The olefin oxide product may be further reacted with water, an alcohol, carbon dioxide or an amine (from feed channel 360) to form a 1,2-diol, 1,2-diol ether, 1,2-carbonate or an alcohol amine respectively.

## IPC 8 full level

**B01J 23/96** (2006.01); **B01J 23/66** (2006.01); **B01J 23/68** (2006.01); **B01J 38/48** (2006.01); **C07C 29/10** (2006.01); **C07C 41/02** (2006.01);  
**C07C 213/04** (2006.01); **C07D 301/10** (2006.01)

## CPC (source: EP GB KR)

**B01J 8/067** (2013.01 - GB); **B01J 19/0093** (2013.01 - EP GB); **B01J 19/248** (2013.01 - GB); **B01J 21/04** (2013.01 - GB);  
**B01J 23/48** (2013.01 - GB); **B01J 23/50** (2013.01 - GB); **B01J 23/66** (2013.01 - EP); **B01J 23/683** (2013.01 - GB);  
**B01J 23/688** (2013.01 - EP GB); **B01J 23/96** (2013.01 - EP); **B01J 35/60** (2024.01 - EP GB); **B01J 37/0201** (2013.01 - GB);  
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**B01J 38/48** (2013.01 - EP); **B05D 1/24** (2013.01 - GB); **C07B 35/00** (2013.01 - GB); **C07B 41/02** (2013.01 - GB); **C07B 41/06** (2013.01 - GB);  
**C07C 29/095** (2013.01 - GB); **C07C 29/106** (2013.01 - EP GB); **C07C 29/12** (2013.01 - GB); **C07C 31/20** (2013.01 - GB);  
**C07C 68/065** (2013.01 - EP); **C07C 213/04** (2013.01 - GB); **C07D 301/10** (2013.01 - EP GB KR); **C07D 303/04** (2013.01 - EP GB);  
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1. **C07C 68/065 + C07C 69/96**
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BE 1017790 A3 20090707; BE 1017791 A3 20090707; BE 1017792 A3 20090707; BE 1017793 A3 20090707; BE 1017794 A3 20090707;  
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