

Title (en)  
CONTROL ELEMENT

Title (de)  
BEDIENELEMENT

Title (fr)  
ELEMENT D'ACTIONNEMENT

Publication  
**EP 1981680 B1 20141119 (DE)**

Application  
**EP 07702909 A 20070120**

Priority  

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Abstract (en)  
[origin: WO2007087990A1] The invention relates to a control element (1), in particular for a motor vehicle, consisting of a material (2) through which light can be passed and which is provided with at least one opaque coating (3) provided with symbols (5), and having a transparent enamel layer (4) on the coating (3), wherein nanoparticles (11) are introduced into the enamel layer (4), and the coating (3) and the enamel layer (4) are removed by means of a laser.

IPC 8 full level  
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**Y10T 428/24893** (2015.01 - EP US)

Citation (examination)  

- DE 202004003362 U1 20040513 - DEGUSSA [DE]
- DE 20318656 U1 20040226 - LBC LASERBEARBEITUNG SCT GMBH [DE]

Cited by  
EP3770016A1; EP3770015A1

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