

Title (en)

Process for manufacturing coated turbine blades

Title (de)

Verfahren zum Herstellen von beschichteten Turbinenlaufschaufeln

Title (fr)

Procédé pour la fabrication des aubes de turbine avec revêtement

Publication

EP 1985803 A1 20081029 (DE)

Application

EP 07008237 A 20070423

Priority

EP 07008237 A 20070423

Abstract (en)

The method involves coating a turbine blade (40) with a protective layer (54) and a recess is inserted in a blade vane (48) of a blade (42) of the turbine blade for adjusting the resonance frequency of the turbine blade. The recesses are introduced after coating of the turbine blade. An independent claim is also included for a blade ring for a rotor of a turbine with axial flow.

Abstract (de)

Die Erfindung betrifft ein Verfahren zum Herstellen einer beschichteten Turbinenlaufschaufel (40), wodurch deren Frequenzeigenschaft besonders einfach an die erforderlichen Randbedingungen angepasst werden kann. Hierzu ist vorgesehen, dass das Einbringen von Ausnehmungen in eine Schaufelspitze (4) des Schaufelblatts (42) der Turbinenschaufel (40) nach dem Beschichten der Turbinenlaufschaufel (40) erfolgt.

IPC 8 full level

F01D 5/16 (2006.01)

CPC (source: EP US)

F01D 5/16 (2013.01 - EP US); **F01D 5/187** (2013.01 - EP US); **F01D 5/288** (2013.01 - EP US); **F05D 2230/10** (2013.01 - EP US);
F05D 2230/80 (2013.01 - EP US); **F05D 2250/19** (2013.01 - EP US); **Y10T 29/49318** (2015.01 - EP US); **Y10T 29/49336** (2015.01 - EP US);
Y10T 29/49337 (2015.01 - EP US); **Y10T 29/49339** (2015.01 - EP US); **Y10T 29/49726** (2015.01 - EP US)

Citation (search report)

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Designated extension state (EPC)

AL BA HR MK RS

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CN 101663465 B 20130731; DE 502008001450 D1 20101111; EP 2137381 A1 20091230; EP 2137381 B1 20100929; ES 2353358 T3 20110301;
JP 2010525229 A 20100722; MX 2009010923 A 20091102; PL 2137381 T3 20110429; RU 2009142996 A 20110527; RU 2430239 C2 20110927;
US 2010129554 A1 20100527; US 8607455 B2 20131217; WO 2008128902 A1 20081030

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EP 08736059 A 20080410; EP 2008054338 W 20080410; ES 08736059 T 20080410; JP 2010504614 A 20080410; MX 2009010923 A 20080410;
PL 08736059 T 20080410; RU 2009142996 A 20080410; US 59678008 A 20080410