

Title (en)

MANUFACTURING METHOD AND MULTIFUNCTIONAL TUBULAR POST FOR FENCES OBTAINED BY MEANS OF SAID METHOD

Title (de)

HERSTELLUNGSVERFAHREN UND DURCH DAS VERFAHREN ERHALTENER RÖHRENFÖRMIGER MEHRFUNKTIONSPFOSTEN FÜR ZÄUNE

Title (fr)

PROCÉDÉ DE FABRICATION ET MONTANT TUBULAIRE MULTIFONCTIONNEL POUR CLÔTURES OBTENU SELON LEDIT PROCÉDÉ

Publication

**EP 1992769 A4 20150506 (EN)**

Application

**EP 07730352 A 20070301**

Priority

- ES 2007000111 W 20070301
- ES 200600530 A 20060303

Abstract (en)

[origin: EP1992769A1] The invention relates to a manufacturing process and a multifunctional tubular post for fences obtained thereby, the posts (1) being used as support for a fence with wire netting, each of the posts having a plurality of joining elements (2-2'), the process comprising the steps of cutting from a laminated sheet reel a sheet portion (3), folding said sheet portion until achieving a tubular body, the free ends thereof being opposite, and joining said free ends. The process additionally comprises a cold-forming step between the cutting step and the folding step in order to define a plurality of grooves (4-5), the position and shape of which coincide with the position and shape of the joining elements (2-2'), the length of the mentioned grooves (4-5) being equivalent to the length of the outer contour of the joining elements (2-2').

IPC 8 full level

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CPC (source: EP ES US)

**E04H 17/08** (2013.01 - ES); **E04H 17/124** (2021.01 - EP ES US)

Citation (search report)

- [XA] FR 2765609 A1 19990108 - CSI TRANSFORMADOS SA [ES]
- [XA] FR 2650726 A1 19910215 - OUDIN JEAN CLAUDE [FR], et al
- See references of WO 2007099187A1

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