

Title (en)

Method and System for eliminating external piercing in nc cutting of nested parts

Title (de)

Verfahren und System zum Vermeiden von Lochstechen beim NC-gesteuerten Schneiden von verschachtelten Teilen

Title (fr)

Procédé et système pour éviter le perçage pendant le coupage en commande numérique de pièces imbriquées

Publication

EP 1995013 B1 20140507 (EN)

Application

EP 08105174 A 20041112

Priority

- EP 04026900 A 20041112
- US 54374404 P 20040210
- US 89263404 A 20040716

Abstract (en)

[origin: EP1563940A1] This invention pertains to machinery and methods for cutting a workpiece utilizing a cutting tool in at least two parts (820,825) having prescribed shapes from a metal plate comprising the steps of: identifying each of the parts by one or more contour lines; cutting a workpiece along one of the identifying contour lines into one of the parts (820); creating at least one path diversion (822), wherein the diversion has an associated bounded region or opportunity; cutting the workpiece along a contour line associated with the opportunity (822); resuming the cutting of the part (820) along the identifying contour line with minimal damage to the part being cut; finishing the cutting of the part (820) and then moving (872) the cutting tool to the opportunity (822) and thence to an associated adjacent identifying contour line and then repeating the process until all parts have been manufactured. <IMAGE>

IPC 8 full level

B23K 10/00 (2006.01); **B23K 7/10** (2006.01); **B23K 26/10** (2006.01); **B23K 26/38** (2014.01)

CPC (source: EP US)

B23K 7/105 (2013.01 - EP US); **B23K 10/006** (2013.01 - EP US); **B23K 26/0884** (2013.01 - EP US); **B23K 26/10** (2013.01 - EP US); **B23K 26/38** (2013.01 - EP US); **B23K 37/0235** (2013.01 - EP US); **B26D 5/005** (2013.01 - EP US); **B26D 5/02** (2013.01 - EP US); **G05B 2219/36215** (2013.01 - EP US); **G05B 2219/45041** (2013.01 - EP US); **Y02P 80/40** (2015.11 - EP); **Y10T 83/04** (2015.04 - EP US); **Y10T 83/0467** (2015.04 - EP US); **Y10T 83/05** (2015.04 - EP US); **Y10T 83/0524** (2015.04 - EP US); **Y10T 83/0558** (2015.04 - EP US); **Y10T 83/0567** (2015.04 - EP US); **Y10T 83/869** (2015.04 - EP US)

Cited by

EP4306276A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LU MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)

EP 1563940 A1 20050817; **EP 1563940 B1 20081008**; AT E410258 T1 20081015; DE 602004016944 D1 20081120; EP 1995013 A2 20081126; EP 1995013 A3 20091028; EP 1995013 B1 20140507; ES 2315606 T3 20090401; ES 2486294 T3 20140818; PL 1563940 T3 20090529; PL 1995013 T3 20150130; US 2005172764 A1 20050811; US 2009108792 A1 20090430; US 2013247730 A1 20130926; US 2014288691 A1 20140925; US 7469620 B2 20081230; US 8433435 B2 20130430; US 8761919 B2 20140624; US 9020628 B2 20150428

DOCDB simple family (application)

EP 04026900 A 20041112; AT 04026900 T 20041112; DE 602004016944 T 20041112; EP 08105174 A 20041112; ES 04026900 T 20041112; ES 08105174 T 20041112; PL 04026900 T 20041112; PL 08105174 T 20041112; US 201313872363 A 20130429; US 201414298893 A 20140607; US 34518408 A 20081229; US 89263404 A 20040716