

Title (en)  
METHOD FOR PRODUCING A MULTI-PLY PAPER PRODUCT, TISSUE PAPER PRODUCT AND APPARATUS FOR PRODUCING A MULTI-PLY PAPER PRODUCT

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES MEHRLAGIGEN PAPIERPRODUKTS, TISSUEPAPIERPRODUKT UND VORRICHTUNG ZUR HERSTELLUNG EINES MEHRLAGIGEN PAPIERPRODUKTS

Title (fr)  
PROCEDE DE PRODUCTION D'UN PRODUIT EN PAPIER MULTICOUCHE, PRODUIT EN PAPIER HYGIENIQUE ET APPAREIL DE PRODUCTION D'UN PRODUIT EN PAPIER MULTICOUCHE

Publication  
**EP 1996395 A1 20081203 (EN)**

Application  
**EP 06723517 A 20060317**

Priority  
EP 2006002481 W 20060317

Abstract (en)  
[origin: WO2007107167A1] The invention concerns a method for producing a multi-ply paper product (4), comprising the steps of feeding an upper ply (1) with a first feeding velocity (V4) into a stuffing nip (5), the upper ply having cushion recesses (10) embossed therein and feeding a middle ply (2) with a second feeding velocity (V2) into the stuffing nip for stuffing at least a portion of the middle ply into the cushion recesses of the upper ply, the second feeding velocity being higher than the first feeding velocity.

IPC 8 full level  
**B31F 1/07** (2006.01)

CPC (source: EP)  
**B31F 1/07** (2013.01); **D21H 27/002** (2013.01); **B31F 2201/0743** (2013.01); **B31F 2201/0756** (2013.01); **B31F 2201/0764** (2013.01)

Cited by  
US11654650B2

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**WO 2007107167 A1 20070927**; AT E445497 T1 20091015; DE 602006009847 D1 20091126; EP 1996395 A1 20081203; EP 1996395 B1 20091014; ES 2333463 T3 20100222; PL 1996395 T3 20100331

DOCDB simple family (application)  
**EP 2006002481 W 20060317**; AT 06723517 T 20060317; DE 602006009847 T 20060317; EP 06723517 A 20060317; ES 06723517 T 20060317; PL 06723517 T 20060317