

Title (en)
TERMINAL AND METHOD FOR PRODUCING THE SAME

Title (de)
ENDGERÄT UND VERFAHREN ZU DESSEN HERSTELLUNG

Title (fr)
BORNE ET SON PROCEDE DE PRODUCTION

Publication
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Application
EP 07739674 A 20070326

Priority
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Abstract (en)
[origin: EP2003735A2] To provide a terminal which makes it possible to save material, has a small number of production steps and high productivity, and a method for producing the same. Therefore, butt surfaces of a pair of forming dies 20, 20 and side surfaces of a linear conductive material 11 having a square shape in cross section are disposed parallel to one another. Then, a cutting recess 13 is formed on the linear conductive material 11 including ridge lines 12 by first pressing surfaces 21, each provided on each of the butt surfaces. At the same time, an annular tapered surface 14 continuous with the cutting recess 13 is formed by second pressing surfaces 22, each provided along an upper side edge portion of the first pressing surface 21. Thereafter, the cutting recess 13 is cut so that a unit-length terminal 10 is cut out.

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