

Title (en)

METHOD FOR GRINDING A MACHINE PART, AND GRINDING MACHINE FOR CARRYING OUT SAID METHOD

Title (de)

VERFAHREN ZUR SCHLEIFBEARBEITUNG EINES MASCHINENBAUTEILS UND SCHLEIFMASCHINE ZUR DURCHFÜHRUNG DES VERFAHRENS

Title (fr)

PROCÉDÉ DE RECTIFICATION D'UN COMPOSANT DE MACHINE ET RECTIFIEUSE POUR LA MISE EN OEUVRE DUDIT PROCÉDÉ

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Application

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Abstract (en)

[origin: WO2008104571A1] Disclosed is a method for grinding a machine part that is used as a drive shaft, for example, rotates about the longitudinal axis thereof during the grinding process, and is provided with a journal at one axial end thereof and a recess at the opposite end thereof. The grinding process is carried out in one and the same grinding machine. In said grinding method, the machine part is brought into different clamped states by means of a chuck of a workpiece spindle head (4) with releasable clamping jaws (6) and a centering tip, a backrest (11), and/or a tailstock quill (8). Changing the clamped states has the advantage that the machine part remains in the same position in a single grinding machine, i.e. the clamped position, in all the different clamped states such that more accurate sizes, shapes, and positions can be obtained in an economical manner and all areas of the machine part which are to be ground are successively accessible to the grinding disks.

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