

Title (en)

METHOD AND DEVICE FOR THE PRODUCTION OF HINGE-LID BOXES FOR CIGARETTES

Title (de)

VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON KLAPPSCHACHTELN FÜR ZIGARETTEN

Title (fr)

PROCÉDÉ ET DISPOSITIF DE FABRICATION DE BOÎTES À COUVERCLE RABATTABLE POUR CIGARETTES

Publication

**EP 2016008 B1 20101103 (DE)**

Application

**EP 07724645 A 20070427**

Priority

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- DE 102006021991 A 20060510

Abstract (en)

[origin: WO2007128435A2] In order to produce folding box-type cigarette packs comprising a box part (10), a lid (11), and a collar (12), the cuts, i.e. a (packaging) cut (13) and the collar (12), are fed to an insertion station (58) of a folding revolver (50) on separate webs, i.e. a cut web (59) and a collar web (61). The cut (13) and the collar (12) are joined together in a position corresponding to the pack, especially by transversally moving the collar. The cut (13) and the collar (12) are then jointly introduced into a pocket (52) of the folding revolver (50) so as to raise folding flaps of the cut (13) and the collar (12).

IPC 8 full level

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CPC (source: EP US)

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