

Title (en)
METHOD AND DEVICE FOR PRODUCING CIGARETTE PACKAGES

Title (de)
VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON ZIGARETTENPACKUNGEN

Title (fr)
PROCÉDÉ ET DISPOSITIF DE FABRICATION DE PAQUETS DE CIGARETTES

Publication
EP 2019783 B1 20110727 (DE)

Application
EP 07723908 A 20070403

Priority
• EP 2007002967 W 20070403
• DE 102006024559 A 20060523

Abstract (en)
[origin: US7908825B2] Cigarette packs of the hinge-lid-box type with an outer wrapping of shrinkable film are transported through a shrinkage station (22) in two pack rows (26, 27), in each case comprising individual packs. In the region of said shrinkage station, shrinkage elements, namely heating plates (24, 25; 45, 46), subject the upper side and/or lower side of the packs (10), during a standstill phase of the same, to (contact) heat. The packs (10) are transported such that the lower side and the upper side are simultaneously or consecutively exposed for contact by the heating plates.

IPC 8 full level
B65B 19/22 (2006.01); **B65B 35/54** (2006.01); **B65B 53/02** (2006.01)

CPC (source: EP US)
B65B 19/223 (2013.01 - EP US); **B65B 35/54** (2013.01 - EP US); **B65B 53/02** (2013.01 - EP US)

Citation (examination)
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Cited by
DE102011122327A1; WO2023170044A1; WO2013091796A1; EP3231717A2

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