

Title (en)

METHOD AND APPARATUS FOR PROCESSING A PREFORM FOR A RIM, AND RIM

Title (de)

VERFAHREN UND VORRICHTUNG ZUR BEHANDLUNG EINES VORFORMLINGS FÜR EINE FELGE UND FELGE

Title (fr)

PROCÉDÉ ET APPAREIL PERMETTANT DE TRAITER UNE PRÉFORME SERVANT À FORMER UN REBORD ET REBORD

Publication

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Application

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Abstract (en)

[origin: WO2007129894A1] A method for processing a preform for a rim wherein a ring-shaped rudimentary metal rim edge (5) is clamped in a slit (13) moving along the circumferential edge of the rim edge (5) between a profiled outer surface (8) of a mandrel (7) and a profiled outer surface (11) of a profiling roller (9), wherein the slit (13) is wedge-shaped and wherein an angle (a) included by the centerlines (6, 10) of mandrel (7) and profiling roller (9) is reduced, propelling material of the rudimentarily formed rim edge (5) to a wider portion of the slit (13) . The invention also relates to an apparatus for processing a preform for a rim, and a rim.

IPC 8 full level

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