

Title (en)  
METHOD AND APPARATUS FOR FORMING AND CUTTING VINYL TILES WITH ROLLED EDGES

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM FORMEN UND SCHNEIDEN VON VINYLFLIESEN MIT ROLLRÄNDERN

Title (fr)  
PROCEDE ET APPAREIL PERMETTANT DE FORMER ET DE DECOUPER DES CARREAUX VINYLIQUES AUX BORDS LAMINES

Publication  
**EP 2024546 A2 20090218 (EN)**

Application  
**EP 07749945 A 20070206**

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Abstract (en)  
[origin: WO2007142706A2] A press forming-and-cutting method and a related device are structured to produce vinyl tile with rolled edges. A press forming-and-cutting die and related mechanisms are structured to form and cut vinyl tile that has been rolled and surface-finished to produce an end-product of vinyl tile with rolled edges in a single integrated operation. The press forming-and-cutting die is driven by a hydraulic press system.

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