

Title (en)

Method for producing a vehicle roof part

Title (de)

Verfahren zum Herstellen eines Fahrzeug-Dachteils

Title (fr)

Procédé de production d'une partie de toit de véhicule

Publication

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Application

**EP 07722433 A 20070515**

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- DE 102006022921 A 20060515

Abstract (en)

[origin: WO2007131493A1] The invention relates to a vehicle roof comprising a plastic roof part (12) and to a method for producing a vehicle roof part (12) which consists in at least some sections of two plastic layers one injection-molded onto the other one. The aim of the invention is to prevent sink marks or compensate them. For this purpose, there is at least one location (Z<SUB>42</SUB> or Z<SUB>44</SUB>) on the first, outer plastic layer (32) in the area of the injection point (50) for the second, inner plastic layer where the material is raised.

IPC 8 full level

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