

Title (en)  
Perforation device

Title (de)  
Perforationsvorrichtung

Title (fr)  
Dispositif de perforation

Publication  
**EP 2036626 B1 20091104 (DE)**

Application  
**EP 07017807 A 20070912**

Priority  
EP 07017807 A 20070912

Abstract (en)

[origin: EP2036626A1] The method involves subjecting the flow medium to a test pressure alternative to the working pressure. The test pressure is set to a value, in which the punching stamp of the punching device lies on the plate (2) while avoiding a significant intrusion on the surface. A sensor detects the resulting position of the piston and by which the signal so obtained is used to detect whether the perforation device is missing a stamp. An independent claim is included for a perforation device for perforation of the reinforcement element of an interior lining element of a motor vehicle, with a punching device.

IPC 8 full level

**B21B 23/00** (2006.01); **B21D 28/34** (2006.01); **B23Q 17/09** (2006.01); **B26D 7/24** (2006.01); **B26F 1/02** (2006.01)

CPC (source: EP)  
**B21D 28/34** (2013.01); **B26F 1/02** (2013.01); **B26D 5/00** (2013.01); **B26D 5/12** (2013.01)

Cited by  
WO2010124751A1; CN113580261A; CN114393106A

Designated contracting state (EPC)

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