

Title (en)

FLAT TUBE, FLAT TUBE HEAT EXCHANGER, AND METHOD OF MANUFACTURING SAME

Title (de)

FLACHROHR, FLACHROHRWÄRMETAUSCHER UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)

TUBE PLAT, ÉCHANGEUR DE CHALEUR À TUBES PLATS ET PROCÉDÉ DE PRODUCTION DE CE DERNIER

Publication

EP 2047199 A2 20090415 (EN)

Application

EP 07810621 A 20070719

Priority

- US 2007016396 W 20070719
- DE 102006033568 A 20060720
- DE 102006035210 A 20060729
- DE 102006041270 A 20060902
- DE 102006042427 A 20060909
- DE 102006052581 A 20061108
- DE 102006055458 A 20061124
- US 2007060790 W 20070119
- US 2007060789 W 20070119
- US 2007060769 W 20070119
- US 2007060774 W 20070119

Abstract (en)

[origin: WO2008011115A2] A number of flat tubes, flat tube heat exchangers, and methods of manufacturing both are described and illustrated. The flat tubes can be constructed of one, two, or more pieces of sheet material. A profiled insert integral with the flat tube or constructed from another sheet of material can be used to define multiple flow channels through the flat tube. The flat tubes can be constructed of relatively thin material, and can be reinforced with folds of the flat tube material and/or of an insert in areas subject to higher pressure and thermal stresses. Also, the relatively thin flat tube material can have a corrosion layer enabling the material to resist failure due to corrosion. Heat exchangers having such flat tubes connected to collection tubes are also disclosed, as are manners in which such tubes can be provided with fins.

IPC 8 full level

F28F 1/40 (2006.01)

CPC (source: EP)

B21C 37/151 (2013.01); **B21C 37/157** (2013.01); **B21C 37/225** (2013.01); **F28D 1/0391** (2013.01)

Citation (search report)

See references of WO 2008011115A2

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC MT NL PL PT RO SE SI SK TR

Designated extension state (EPC)

AL BA HR MK RS

DOCDB simple family (publication)

WO 2008011115 A2 20080124; WO 2008011115 A3 20081023; EP 2047199 A2 20090415

DOCDB simple family (application)

US 2007016396 W 20070719; EP 07810621 A 20070719