

Title (en)

CONTINUOUS CASTING MOLD FOR LIQUID METALS, IN PARTICULAR FOR LIQUID STEEL MATERIALS

Title (de)

STRANGGIESSKOKILLE FÜR FLÜSSIGE METALLE, INSBESONDERE FÜR FLÜSSIGE STAHLWERKSTOFFE

Title (fr)

LINGOTIÈRE DE COULÉE CONTINUE POUR MÉTAL LIQUIDE, NOTAMMENT MATÉRIAUX LIQUIDES D'ACIÉRIE

Publication

**EP 2049286 A1 20090422 (DE)**

Application

**EP 07786460 A 20070731**

Priority

- EP 2007006763 W 20070731
- DE 102006036708 A 20060805

Abstract (en)

[origin: WO2008017402A1] An extrusion die (1) for the casting of liquid metals, in particular of liquid steel materials, has a heat flow density which is distributed non-homogenously over the die face. A homogenizing of the heat flow density can be obtained if the spacing between the hot side and the cooling duct base (= thickness (6) of the die wide side plate (2)) in the new state as a typical normal thickness (100%) is reduced by at least 20% to 80%, and a further reduction, obtained by means of reworking processes, of the thickness (6) which is initially reduced to 80% is restricted to 5 mm final thickness (6a) by means of a final reworking process.

IPC 8 full level

**B22D 11/04** (2006.01); **B22D 11/055** (2006.01)

CPC (source: EP US)

**B22D 11/0408** (2013.01 - EP US); **B22D 11/055** (2013.01 - EP US)

Citation (search report)

See references of WO 2008017402A1

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC MT NL PL PT RO SE SI SK TR

Designated extension state (EPC)

AL BA HR MK RS

DOCDB simple family (publication)

**DE 102006036708 A1 20080207**; CN 101489703 A 20090722; CN 101489703 B 20110928; EP 2049286 A1 20090422; EP 2049286 B1 20171227; US 2010000704 A1 20100107; WO 2008017402 A1 20080214

DOCDB simple family (application)

**DE 102006036708 A 20060805**; CN 200780026154 A 20070731; EP 07786460 A 20070731; EP 2007006763 W 20070731; US 37476307 A 20070731