

Title (en)  
METHOD AND APPARATUS FOR CONTROLLING THE TEMPERATURE OF MOLDS, DIES, AND INJECTION BARRELS USING FLUID MEDIA

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR STEUERUNG DER TEMPERATUR VON FORMWERKZEUGEN, GESENKEN UND EINSPRITZZYLINDERN UNTER VERWENDUNG VON FLÜSSIGEN MEDIEN

Title (fr)  
PROCÉDÉ ET APPAREIL DE RÉGULATION DE TEMPÉRATURE DE MOULES, DE MATRICES ET DE CYLINDRES D'INJECTION À L'AIDE D'UN MILIEU FLUIDIQUE

Publication  
**EP 2049320 B1 20180425 (EN)**

Application  
**EP 07717608 A 20070213**

Priority  
• US 2007062023 W 20070213  
• US 35289406 A 20060213

Abstract (en)  
[origin: US2006196957A1] Methods and apparatus for controlling the temperature of a mold such as for molding plastics, metal, ceramic, and die-casting. A circulator supporting a molding machine and consisting of a fixed displacement pump being driven by servo stepping motor and speed controlled by standard motor software, provides dynamic, real time flow control for metering of the thermal control fluid to the molding machine with a pre-set and/or adjustable flow rate profile appropriate to the molding machine and process. The pump meters the temperature control fluid to the control loop in precise units of volume, based on selected control inputs that may be based on any one or combination of time, machine cycle status, mold or process temperature, pressure, and flow rate variables, regardless of inlet or outlet loop pressure. It performs positive or negative pressure and various flow behaviors including fixed flow, variable flow, and pulsed flow.

IPC 8 full level  
**B29C 48/92** (2019.01); **B29C 35/00** (2006.01); **B29C 45/00** (2006.01); **B29C 45/73** (2006.01); **G05D 23/19** (2006.01)

CPC (source: EP US)  
**B29C 35/007** (2013.01 - EP US); **B29C 45/7306** (2013.01 - EP US); **G05D 23/1919** (2013.01 - EP US); **B29C 2945/76545** (2013.01 - EP US); **B29C 2945/76782** (2013.01 - EP US)

Citation (examination)  
DE 4436117 A1 19960328 - RIESSELMANN F & H KUNSTSTOFF [DE]

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**US 2006196957 A1 20060907**; **US 8114321 B2 20120214**; EP 2049320 A2 20090422; EP 2049320 A4 20131002; EP 2049320 B1 20180425; WO 2007095515 A2 20070823; WO 2007095515 A3 20080117

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