

Title (en)

METHOD FOR PRODUCING A COIL, IN PARTICULAR AN IGNITION COIL FOR A MOTOR VEHICLE

Title (de)

VERFAHREN ZUM HERSTELLEN EINER SPULE, INSBESONDERE EINER ZÜNDSPULE FÜR EIN KRAFTFAHRZEUG

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE BOBINE, EN PARTICULIER UNE BOBINE D'ALLUMAGE POUR UN VÉHICULE À MOTEUR

Publication

**EP 2052394 A2 20090429 (DE)**

Application

**EP 07788167 A 20070802**

Priority

- EP 2007058014 W 20070802
- DE 102006037169 A 20060809

Abstract (en)

[origin: WO2008017631A2] The invention describes a method for producing a coil (10), in particular an ignition coil for a motor vehicle, in which a primary coil (20) is wound around a mandrel (35; 35a). The mandrel (35; 35a) is then inserted into a housing (13) of the coil (10), after which the mandrel (35; 35a) is removed from the housing (13), with the primary coil (20) remaining in the housing (13). Finally, additional components of the coil (10), in particular a secondary coil body (18) holding a secondary coil (19), are inserted into the housing (13) in such a way that the secondary coil (19) is concentrically arranged within the primary coil (20), dispensing with the need for a separate primary coil body. According to the invention, the method makes it possible to create a coil (10) with a smaller diameter.

IPC 8 full level

**H01F 27/30** (2006.01); **H01F 38/12** (2006.01); **H01F 41/04** (2006.01)

CPC (source: EP US)

**H01F 27/306** (2013.01 - EP US); **H01F 38/12** (2013.01 - EP US); **H01F 41/04** (2013.01 - EP US); **H01F 2005/025** (2013.01 - EP US); **H01F 2038/122** (2013.01 - EP US); **Y10T 29/49071** (2015.01 - EP US); **Y10T 29/49073** (2015.01 - EP US); **Y10T 29/5313** (2015.01 - EP US)

Citation (search report)

See references of WO 2008017631A2

Designated contracting state (EPC)

DE

Designated extension state (EPC)

AL BA HR MK RS

DOCDB simple family (publication)

**DE 102006037169 A1 20080214**; EP 2052394 A2 20090429; EP 2052394 B1 20120321; JP 2010500744 A 20100107; US 2010018033 A1 20100128; US 8230584 B2 20120731; WO 2008017631 A2 20080214; WO 2008017631 A3 20080410

DOCDB simple family (application)

**DE 102006037169 A 20060809**; EP 07788167 A 20070802; EP 2007058014 W 20070802; JP 2009523250 A 20070802; US 30957607 A 20070802