

Title (en)

Production facility for double layer building bricks

Title (de)

Fertigungsanlage für zweischalige Mauersteine

Title (fr)

Installation de fabrication pour blocs de construction à double paroi

Publication

**EP 2060374 A3 20110427 (DE)**

Application

**EP 08019506 A 20081107**

Priority

DE 102007053975 A 20071113

Abstract (en)

[origin: EP2060374A2] Stations are linked via first (2.1), second (2.2), third (2.3) and fourth (2.4) conveyor devices. A functional station (6) incorporates porous insulating bodies on the first conveyor device to form a heat-insulating layer. First (8) and second (19) milling stations include opposing longitudinal/transverse sides (7) for a insulating body with a groove and spring. A mortar station (35) applies a layer (36) of adhesive mortar to the surface of a insulating body.

IPC 8 full level

**B28B 1/00** (2006.01); **B28B 19/00** (2006.01)

CPC (source: EP)

**B28B 1/002** (2013.01); **B28B 19/003** (2013.01); **E04C 2/042** (2013.01)

Citation (search report)

- [A] FR 2254945 A5 19750711 - SCHAEFFER SUCCESEURS ETS [FR]
- [A] US 4584043 A 19860422 - RIEFLER MONTE [US]
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- [A] DE 20013930 U1 20001207 - SILLER KNUT JACK [DE]
- [A] EP 1020584 A2 20000719 - GEBHART SIEGFRIED [DE]
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Cited by

CN102912868A; EP2516762A4; EP2256264A1; CN108044782A

Designated contracting state (EPC)

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

Designated extension state (EPC)

AL BA MK RS

DOCDB simple family (publication)

**EP 2060374 A2 20090520**; **EP 2060374 A3 20110427**; **EP 2060374 B1 20121010**; DE 102007053975 A1 20090520;  
DE 102007053975 B4 20090813; PL 2060374 T3 20130329

DOCDB simple family (application)

**EP 08019506 A 20081107**; DE 102007053975 A 20071113; PL 08019506 T 20081107