

Title (en)  
Method of manufacturing small series of stretchable tubular sleeves and stretchable tubular sleeve

Title (de)  
Herstellungsverfahren kleiner Serien von dehnbaren Rohrmuffen, und dehnbare Rohrmuffe

Title (fr)  
Procédé de fabrication en petites séries de manchons tubulaires étirables et manchon tubulaire étirable

Publication  
**EP 2065872 B1 20150603 (FR)**

Application  
**EP 08170126 A 20081127**

Priority  
FR 0759387 A 20071128

Abstract (en)  
[origin: EP2065872A1] The method involves manufacturing a series of personalization labels (3) i.e. self-adhesive label, of tubular sleeves (1), where a sheet of each label has a surface higher than or equal to 20 percentage of a surface of each sleeve on which each label is fixed. The sleeves are manufactured with fixation of each label on a film or sheath of each sleeve such that each label extends, without covering each label, on an outer wall of each sleeve and outside a gripping border (6), where the border is defined between an inlet edge (1-1) of each sleeve and a neighboring edge (3-1) of each label. An independent claim is also included for a labeling sleeve comprising a personalization label.

IPC 8 full level  
**G09F 3/02** (2006.01); **B65D 23/08** (2006.01); **G09F 3/04** (2006.01); **G09F 3/06** (2006.01); **G09F 3/20** (2006.01); **G09F 23/00** (2006.01)

CPC (source: EP)  
**B65D 23/0871** (2013.01); **G09F 3/02** (2013.01); **G09F 3/04** (2013.01); **G09F 3/06** (2013.01); **G09F 23/00** (2013.01); **B65D 2203/02** (2013.01); **G09F 2003/0251** (2013.01); **G09F 2003/0272** (2013.01); **G09F 2003/0273** (2013.01)

Cited by  
FR2998878A1

Designated contracting state (EPC)  
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

DOCDB simple family (publication)  
**EP 2065872 A1 20090603; EP 2065872 B1 20150603**; ES 2544334 T3 20150828; FR 2924096 A1 20090529; FR 2924096 B1 20120831

DOCDB simple family (application)  
**EP 08170126 A 20081127**; ES 08170126 T 20081127; FR 0759387 A 20071128