

Title (en)

DEVICE AND METHOD FOR THE PRODUCTION OF A ROOF TILE WITH AT LEAST ONE WATER BARRIER

Title (de)

VORRICHTUNG UND VERFAHREN ZUM HERSTELLEN EINES DACHSTEINS MIT MINDESTENS EINER WASSERSPERRE

Title (fr)

DISPOSITIF ET PROCÉDÉ DE FABRICATION D'UNE TUILE DOTÉE D'AU MOINS UNE BARRIÈRE À L'EAU

Publication

**EP 2066484 B1 20140604 (DE)**

Application

**EP 07802579 A 20070810**

Priority

- EP 2007058341 W 20070810
- DE 102006046588 A 20060930

Abstract (en)

[origin: DE102006046588B3] The machine for producing roof tiles with water stops has a magazine (6) containing water stop plates (8, 9). A loader (5) transports the plates (7) to a fitting unit (3) with a holder (30) for the plates and a piston (29) which fits them on the edge of the tiles (12). An independent claim is included for a method for producing roof tiles with water stops.

IPC 8 full level

**B28B 11/02** (2006.01); **B28B 23/00** (2006.01); **E04D 1/04** (2006.01)

CPC (source: EP US)

**B28B 11/02** (2013.01 - EP US); **B28B 23/0056** (2013.01 - EP US); **B28B 23/0062** (2013.01 - EP US)

Citation (examination)

DE 1300048 B 19690724 - ZIEGELWERKE BOTT KG

Cited by

WO2015107437A1

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DOCDB simple family (publication)

**DE 102006046588 B3 20080214**; BR PI0708927 A2 20110614; CN 101415528 A 20090422; CN 101415528 B 20120516;  
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MY 144967 A 20111130; PL 2066484 T3 20141128; PT 2066484 E 20140903; RU 2393957 C1 20100710; SI 2066484 T1 20141030;  
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PL 07802579 T 20070810; PT 07802579 T 20070810; RU 2009123485 A 20070810; SI 200731504 T 20070810; US 29583007 A 20070810;  
ZA 200807425 A 20080828