

Title (en)  
Floor strip and method for manufacturing same

Title (de)  
Parkettstab und Herstellungsverfahren

Title (fr)  
Lame de parquet et procédé de fabrication

Publication  
**EP 2067587 A1 20090610 (FR)**

Application  
**EP 08170743 A 20081204**

Priority  
FR 0759557 A 20071204

Abstract (en)  
The method involves sawing a natural wooden block to cut into a strip (5a) and another strip that have similar natural graining patterns, and to issue common lateral assembling fields (6a, 6b), where the wooden block is made of exotic wood such as jatoba, kosipo, moabi, wenge, iroko, merbau and afzelia, noble oil wood such as oak, and beech and maple. The latter strip is turned with respect to a line of lateral fields to form a turned strip (5b'). The strips are longitudinally positioned with respect to each other such that the graining patterns are coincided on the line of the lateral fields. An independent claim is also included for a wooden floor strip.

Abstract (fr)  
Procédé de fabrication d'une lame de parquet en bois (7, 15) comprenant une étape de sciage d'un bloc (1) de bois naturel de manière à débiter au moins deux lamelles (5a, 5b) présentant des motifs naturels de veinage similaires (2a, 2b), au moins un chant latéral commun (6a, 6b) issu d'une même opération de sciage du bloc de bois (1). On retourne la deuxième lamelle (5b') par rapport à la ligne du chant latéral commun (6a, 6b), on positionne longitudinalement les deux lamelles (5a, 5b') l'une par rapport à l'autre de manière que coïncide, sur la ligne du chant latéral commun (6a, 6b), les motifs naturels similaires (2a, 2b).

IPC 8 full level  
**B27M 3/06** (2006.01); **B27D 1/10** (2006.01); **E04F 15/04** (2006.01)

CPC (source: EP)  
**B27D 1/10** (2013.01); **B27M 3/06** (2013.01); **E04F 15/04** (2013.01); **E04F 2201/043** (2013.01)

Citation (applicant)  
• FR 1586965 A 19700306  
• FR 2243794 A1 19750411 - SADASHIGE TAKESHI [JP]  
• WO 2004006874 A1 20040122 - UNILEVER NV [NL], et al  
• US 3209889 A 19651005 - OTTO METZGER HANS  
• DE 20115287 U1 20020110 - KIRSTEIN THOMAS [DE]

Citation (search report)  
• [X] EP 1607178 A2 20051221 - HOUTINDUSTRIE SCHIJNDEL B V [NL]  
• [X] US 3209889 A 19651005 - OTTO METZGER HANS  
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• [A] CH 255650 A 19480715 - EGGSTEIN JULIUS [CH]  
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