

Title (en)

METHOD OF PRESSING PRESSING-MATERIAL MATS

Title (de)

VERFAHREN ZUM VERPRESSEN VON PRESSGUTMATTEN

Title (fr)

PROCÉDÉ POUR COMPRIMER DES NATTES DE MATÉRIAU COMPRIMABLE

Publication

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Application

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Abstract (en)

[origin: CA2672787A1] The invention relates to a method of pressing pressing-material mats during the production of wood-material panels in a continuous press, wherein the continuous press has upper and lower heating plates, upper and lower entry plates, which project on the entry side and form an entry mouth, and, in the upper and lower parts of the press, endlessly circulating steel pressing belts which, with the interposition of rolling bars, are supported on the entry plates and the heating plates, wherein the height h₀ of the entry gap and, possibly, the entry contour of the entry mouth are set, and wherein a pressing-material mat, which is produced, and possibly pretreated, in a spreading station arranged upstream of the press, is introduced into the continuous press and pressed therein. This method is characterized in that the entry-gap height is checked, set and/or regulated in dependence on the density and/or the weight per unit area of the pressing-material mat.

IPC 8 full level

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