

Title (en)
METHOD FOR SPRAYING A CASTING MOLD

Title (de)
VERFAHREN ZUM SPRÜHEN EINER GIESSFORM

Title (fr)
PROCÉDÉ D'ASPERSION DE MOULE

Publication
EP 2106312 B1 20111026 (DE)

Application
EP 07845641 A 20071220

Priority
• CH 2007000644 W 20071220
• DE 102006062558 A 20061229

Abstract (en)
[origin: DE102006062558A1] Method for spraying a casting mold, especially the mold halves of a die casting mold, comprises closing the casting mold after moving a spraying device by a defined lift, blowing both mold halves and spraying a cooling and separating agent onto the mold halves, completely opening the mold, removing the spraying device and completely closing the mold.

IPC 8 full level
B22D 17/20 (2006.01); **B22D 17/32** (2006.01)

CPC (source: EP)
B22D 17/2007 (2013.01); **B22D 17/32** (2013.01)

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