

Title (en)  
METHOD FOR SPRAYING A CASTING MOLD

Title (de)  
VERFAHREN ZUM SPRÜHEN EINER GIESSFORM

Title (fr)  
PROCÉDÉ D'ASPERSION DE MOULE

Publication  
**EP 2106312 B1 20111026 (DE)**

Application  
**EP 07845641 A 20071220**

Priority  
• CH 2007000644 W 20071220  
• DE 102006062558 A 20061229

Abstract (en)  
[origin: DE102006062558A1] Method for spraying a casting mold, especially the mold halves of a die casting mold, comprises closing the casting mold after moving a spraying device by a defined lift, blowing both mold halves and spraying a cooling and separating agent onto the mold halves, completely opening the mold, removing the spraying device and completely closing the mold.

IPC 8 full level  
**B22D 17/20** (2006.01); **B22D 17/32** (2006.01)

CPC (source: EP)  
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